



Stainless Steel 904L Tubes

Prepared for :

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Issue Date

01-01-2017

Statement of Confidentiality:

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Introduction

Duplex Supply Inc. are the Ace suppliers of Stainless Steel 904L Tubes over the past decade. We are one of the prime and arch brands in steel industry. Duplex Supply Inc. specializes in deviated forms of duplex, super alloys, stainless in form of tube, pipe, plate, flanges, sheets, valves etc. Duplex Supply Inc. are the most accomplished and dynamite makers of nickel based alloys. We go with the saying "Customer is king" thus we make our Clients buying feel worthy and remarkable. We present customers in various countries for all size demand. The main Ambition of the firm is to provide commodities of matchless Quality because we strongly believe in Consumer Satisfaction. In Today's Market industries have become very low quality suppliers which creates Shallow in what Steel Industry needs. Due to such Junctures it results in decline of Quality Goods. But today our firm is one of the finest Organization in Industry, Which makes us Solitary in such a Competitive Industry. Our Product Reliability and performance has made us one of the best brands. Because of such service our clients recommend us to other prospectors which is more than enough to prove our distinction in steel industry. We are known to the true essence of industry which makes us sound reliable and efficient for calibrating precise needs and demands of our customers. Stainless steel 904L Tubes that we supply are of fine quality. We are a perfect fit for giving a tremendous scope of materials, from our stock, to suit your necessities from various Industries. From exceedingly specific non-standard material to off the rack products, from low essentials to factory runs, Duplex Supply Inc. has the experience to understand your most troublesome requirements. We have always kept our Vision clear which serves best in accomplishing our mission. We rectify the changes required in industry with changing time and keep getting Major Control over the quality of our product. With the changing period of time we have always progressed day by day and our product quality has always remain finest. Our product have such impact on our customers that it fetches us new customers as well but the clients who once purchased from us always get back to us for their purchases.



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Product

Stainless steel 904L tubes are often used in applications that require rigid materials for potable water conveyance. Manufacturers select Stainless steel 904L tubes because certain manmade materials have unwanted or unknown exposure effects while stainless steel 904L has many desirable qualities for maintaining clean water. Stainless steel 904L tubes can also be used for structural support in buildings and vehicles. The terms “tube” and “pipe” are generally interchangeable, although technically, “tube” implies heightened engineering qualities. Tubes are generally manufactured based on standardized sizes.

Manufacturing of Stainless steel 904L Tubes

There are three main methods of manufacturing Stainless steel 904L Tubes that lend their names to tubing classifications.

- **Seamless** - Seamless tubes are produced through extrusion. Extruded tubes can be formed in a hot or cold process. Long sections of stainless steel 904L bar are forced through a die that blocks out the intended shape of the tube.
- **As-welded or electric resistant welded (ERW)** - This method involves passing a rolled sheet of Stainless Steel 904L through two weld rollers. The weld rollers have a groove around their circumference, through which the metal roll passes. There is a contact at the roll seam that transmits electricity at a high enough current to weld the seam closed. The resulting weld is very small.
- **Drawn-over-mandrel (DOM)** - A mandrel is a small piece of metal inserted into the tube to define a shape. It gives the tube extra support to prevent unwanted wrinkling during drawing. The tube is passed through a die that has a smaller diameter than the current tube size. As the tube is drawn, it shrinks to match the size of the die's diameter. This process allows for tight tolerances and specifications.

Each of these manufacturing processes allows manufacturers the ability to form varying tube shapes and sizes. Tubes are not always cylindrical, and can be made in triangle, square or other polygonal shapes. Stainless steel 904L tubes destined for certain applications require extra processes as well. Applications involving hydrogen must be factory pre-cleaned or certified as instrument grade due to hydrogen's reactive characteristics that can cause metal embrittlement or even explosions.

Generally, a stainless steel 904L tube manufacturing process is chosen for its interaction with the type of carbon to be used. Certain types of stainless steel react poorly to heat because of carbon content, so they can't be easily welded. Stainless steel 904L tubes also play a role in decisions regarding use in volatile applications.



Application

Stainless steel 904L tubing is used in high numbers in plumbing applications. The reasons are threefold. One, Steel is very sturdy, composed of 80-90 percent of stainless steel 904L alloy and 10-20 percent chromium. Steel tubing can handle the types of pressures exerted by water upon plumbing structures. Additionally, the surface of Steel does not allow for much adherence by particles or bacteria, so purification processes will not pass on unintended detritus.

Stainless steel 904L tubes are also used in a wide variety of structural applications, such as industrial and residential construction. Examples include fences, gates, railings, playground and athletic equipment. Steel is often used for construction tubes over other metals like aluminum when extra stress resistance is necessary. Stainless steel 904L tubes can also be used in automotive applications and even as parts of furniture.



Materials

Principal Design Features	904L is an austenitic stainless steel designed for moderate to high corrosion resistance. Its low carbon content improves cleanliness and weld strength.
Applications	Utility scrubber assemblies, acid and fertilizer production equipment.
Machinability	Slow speeds and positive feeds will minimize this alloy's tendency to work harden and glaze. Use chip breakers where possible to overcome problems with long draggy chips.
Welding	Most common fusion and resistance methods may be employed. For maximum corrosion resistance, it is recommended to use filler metals of equal or higher alloy content.
Hot Working	Hot work should proceed after uniform heating to 2000-2200 F. Do not work the material at less than 1800 F. Full annealing should follow any hot work to retain maximum ductility and corrosion resistance.
Cold Working	Although higher forces are required, 904L will respond in a similar fashion to other austenitic stainless steels like 304, 316 or 317. Most common operations can be successfully performed.
Annealing	1920-1990 F (1050-1090 C), rapid cooling.
Hardening	This alloy does not respond to heat treatment. It may only be hardened by cold reduction.

Some of the major applications of grade 904L stainless steels include:

- Wiring in electrostatic precipitators
- Oil refinery components
- Seawater cooling devices
- Gas scrubbing plants
- Pulp and paper processing industries
- Acetic, phosphoric and sulfuric acid processing plants



Quality

Duplex Supply Inc. strongly has characteristic Quality control over all our products and our esoteric work quality and product quality makes us one of the top manufacturers in Industry. We provide Best Quality Stainless steel 904L Tubes. Quality is our peak concern. We sustain high Quality Standards through our Committed Personnel and Sound Infrastructure. Not even a single fitting is left without a 3 layer inspection of chemical test, mechanical test, visual inspection, dimension inspection, pressure test, gauge test and conformity to the order. Quality Assurance System is beacons by Axioms that support our work culture which hooks in respect, self-administration, imaginative-ness and self-articulation. Duplex Supply Inc. is backed by all the possible certifications of a world class mill including ISO 9001:2008, ISO 14001:2007, OHSAS 18001: 2004 & CE-PED 97/23/EC. We are also members of various renowned agencies and Chambers of Commerce including MASSMA, EEPC, FICCI, FIEO, Indian Merchants Chamber etc.



We are delighted to be saturated with loads of order 50 days schedule ahead of time. Every single piece of our product is attached with test certificates and authentication certificate of our Quality Product. Day by Day we keep moving to improve Quality of our products for our client. We also welcome any third party inspection from an agency nominated by the customer to comply with NACE 3.2 Certification if required by customer at an extra costs satisfaction. Our Quality Management systems and work plans ensures pursuance of total Quality Management .We never compromise in terms of Quality of Stainless steel 904L Tubes and also for our other products. We follow stringent Quality Norms and ethics by monitoring each production process which leads in supreme product quality. With years of experience in manufacturing we offer High Quality, Lower cost and Best service. Quality Assurance begins with understanding Customer's needs and is continued till the customer is completely convinced with the delivery of products and services. Stainless steel 904L Tubes is one of the rough and tough product due to its great quality. We efficiently fulfil customer's needs in terms of Cost, Quality and Delivery.



Why Clients Choose us ?

Our clients have their trust in us and our Products because Duplex Supply Inc. is the most popular vendor of Stainless steel 904L Tubes. We uniformly export our products to all the 5 continents in the world. Stainless steel 904L Tubes are supplied majorly in Middle Eastern countries. Our all products are of marvelous quality. We have always followed saying of "Customer is king" for us and their satisfaction is what we aim for. Product replacement warranty is given. Our products can sustain high pressure. As of 2015, we stocked 500 tons of Stainless steel 904L Tubes, highest in the country. With Duplex Supply Inc. you get un-comparable buying experience of products made from best raw materials. We execute both small and bulk orders. Every 4 months a 3rd party inspection is conducted.

Customer is king

Duplex supply Inc. furnishes MTC with EN10204 NACE 3.1, NACE 3.2 specifications. All clients are provided with a copy of the same. Duplex Supply Inc. have the distributor in more than 15 countries. With ISO 9001:2008, ISO 14001:2004, OHSAS 18001:2007 certificate We are majestic manufacturer and exporter of Stainless steel 904L Tubes. Duplex Supply Inc. has emerged to become the most trusted company in several European, African and gulf based companies.

No compromises are made even when it comes to the packing of our products for sea as well as air transport. Also, the raw material taken for manufacturing is of the highest grade. Our specialized logistic team focuses on delivering the first model, which provides for instant dispatch against the receipt of bank transfer copy. At competitive pricing, Duplex Supply Inc. has become the ultimate destination of Stainless steel 904L Tubes buyers Duplex Supply Inc. is looking forward to providing you with your specialty metal needs. Also the Customization we do on personal demand of customers gets us client satisfaction and our high quality products with flexible pricing makes us admired by our clients our clients feel delighted in buying our products and consumer satisfaction in itself is the biggest achievement for our firm.



Technical Details

Chemical Composition, %

	C	Mn	Si	P	S	Cr	Mo	Ni	N	Fe	Cu
Min	-	-	-	-	-	19	4	23	-	-	1
Max	0.02	2	1	0.045	0.035	23	5	28	0.15	Bal	2

Mechanical Properties

UTS Min (MPA)	490
Yield Min (MPA)	220
Elongation MIn (%)	35
Hardness Max (HRB)	90
Heat Treatment	1090 - 1175°C



Production

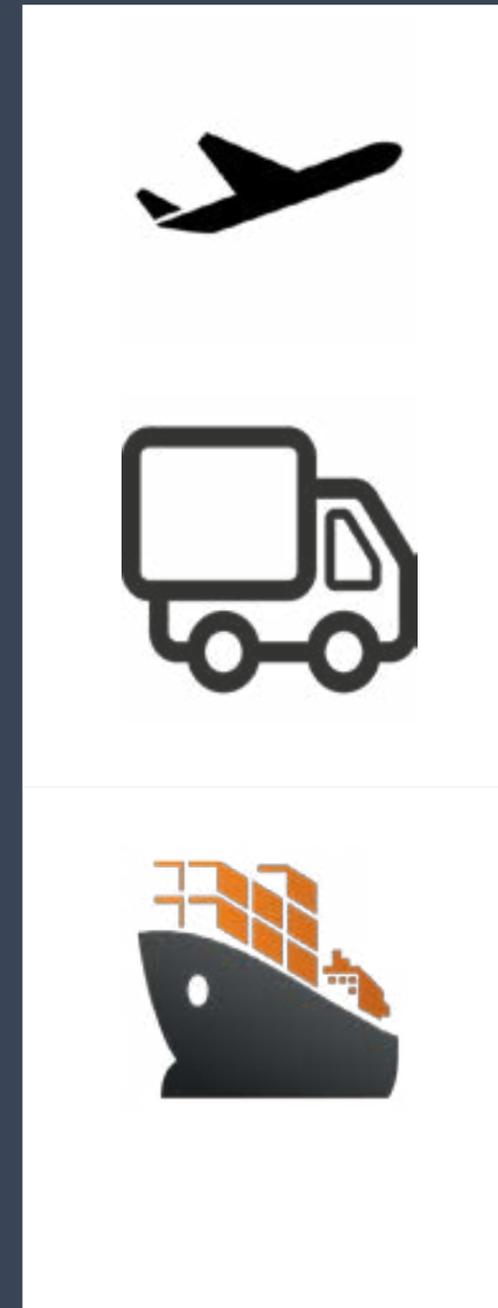
The metal, alloy or more often, tube has been around since 1841. As a testimony to its versatility and resilience, it is now packaged throughout the world with production in excess of a half billion pieces per year in the United States alone.

Production Process of Stainless steel 904L tubes starts with what is called a 904L blank. It is fed into a set of tools in the die which then dismiss it. This dismissed press then roughly forms a completed tube form. The next step is to dapper the tube to the specified length on both the top and bottom ends. At this point, the tube is threaded which accredits us to screw on the cap. During dispersion, Stainless steel becomes work hardened so during the next step, it is passed through a process which makes the metal malleable. This is done at about 460 degrees centigrade and then stainless steel 904L tube is taken to another step of production. The next step, which is used primarily in the industry, is the spray application of aninsight lining. This acts as barrier protection for metal sensitive products between the exposed alloy and the pharmaceutical, or other product, to be packaged.

If the tube is not internally coated, it will bypass the insight lining step and go to the next step which is the crust rolling of a base coat onto the tube. This crust prepares the tube for the application of offset printing. The base crust is then cured and brought back to a printing machine which puts on the customer's specified colors and copy. You can see all these tubes detailed for the different customers who require different types of personalization. Tubes for some products require a fold sealant that acts as a barrier to prevent product seepage from the fold end of the tube. The final step in the production of Stainless steel 904L tubes are the capping operation. And, again, customers generally command the types of styles and caps that they like. Primarily, four different materials --are used as cap material. Stainless steel 904L Tubes are then checked, packed in boxes, inspected and loaded either into cartons or on skids for final shipment to the customer.



Packaging & Documentation



Duplex Supply Inc. provide the certificate of origin legalized/attested by the chamber. Also, a commercial invoice including HS code is provided. Our product packing lists which come with the product includes a number of boxes, net weight, and gross weight. We provide test certificate certifying NACE MRO103, NACE MR0175. During Delivery of Stainless steel 904L Tubes To our clients, Along with this, a raw material test report is provided as well. Our laboratory reports that are NABL approved also is provided to our loyal customers. Other reports like raw material reports, heat treatment charts and letter of guarantee is also provided by Duplex Supply Inc. We provide a free sample kit for all clients against purchase order copy for quality approval free of cost. Request your free sample kit now and get your personalized orders at tip of your We offer price basis depending on your requirements. It can be based on previous works, FOB Nhava sheva, CFR, CIF, CPT your destination port or your door to door delivery duty which can be paid or unpaid finger by ordering it online





About Duplex Supply Inc.

Duplex Supply Inc. is a privately held stockiest supplier and manufacturer of various alloy and metal products, the head office is located in Mumbai. DSI is committed to provide merit quality serviceability to all its customers with the minimal lead time.

Duplex supply Inc. provides shipping for all over global Customers. DSI has made noteworthy impact in metal Industry. With Duplex Supply Inc. you get un-comparable buying experience of products made from best raw materials. Duplex Supply Inc. has emerged to become the most trusted company in Indian market and in several European, African and gulf based companies. Duplex Supply Inc. is backed by all the possible certifications of a world class mill including ISO 9001:2008, ISO 14001:2007, OHSAS 18001: 2004 & CE-PED 97/23/EC.

“Your wish we Accomplish, You Demand we Deliver”



OUR MISSION

Our Aim is At Business Excellence through Higher business ethics and standards, Optimum use of resources, Spirit of Entrepreneurship.



OUR PRECISION

We are very Accurate from our Production System to our Delivery System we handle all our goods very precisely. We precisely fulfill all our promises to the clients and make sure that they have no complaints regarding our products.



OUR VISION

To provide best Quality products and service to our Clients and fulfilling their demands beyond their expectations and to be globally esteemed organization.



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We Look Forward to Hearing From You...

After knowing about all the information above mentioned regarding our products we look forward a hearing from you regarding any Queries and Orders we are delighted to serve all our customers the existing ones and also we welcome our new customer orders. We assure that our products will never disenchant you.



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